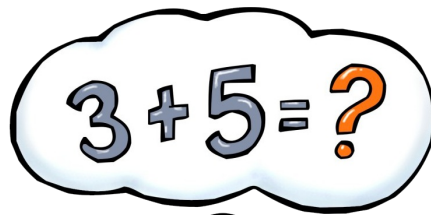
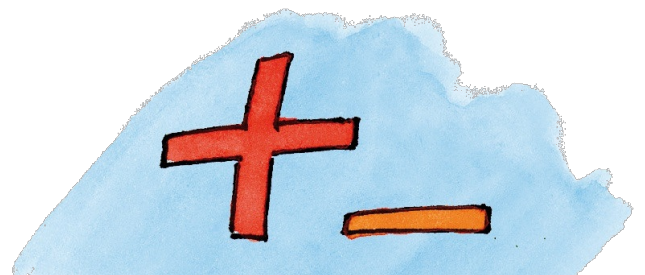


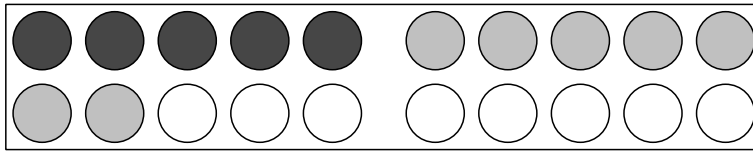
Ich rechne bis **20**



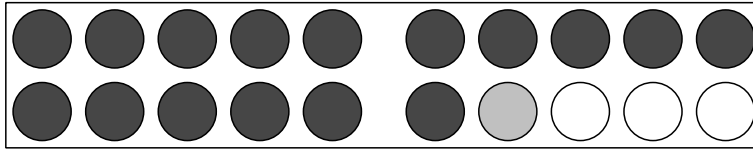
Name: _____

Klasse: _____

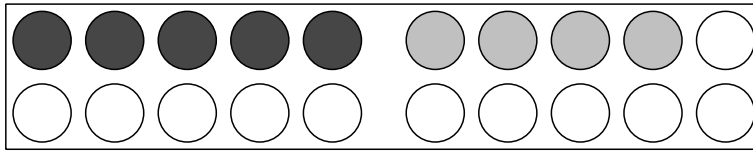




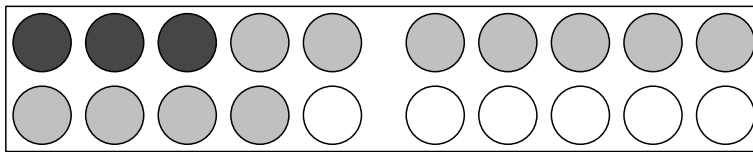
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



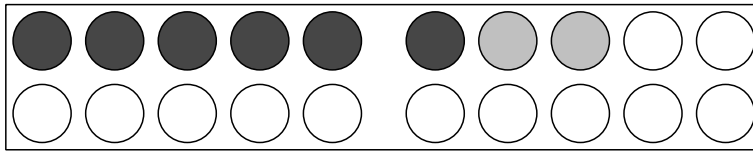
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



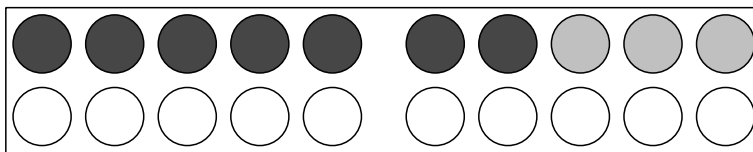
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



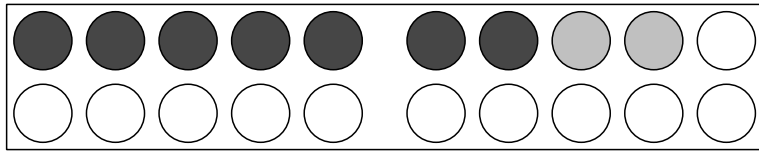
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



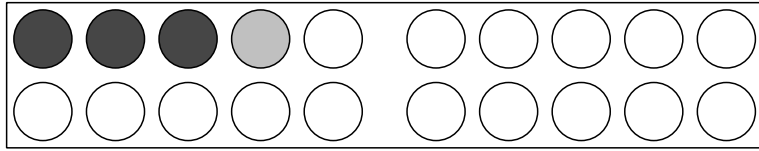
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



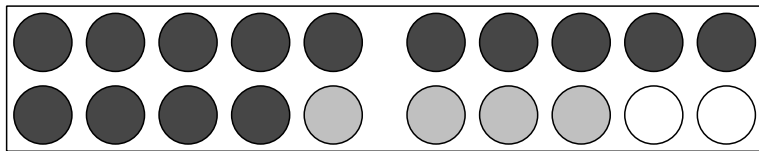
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



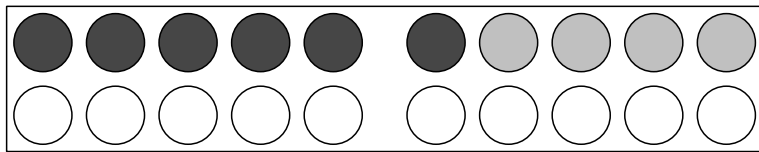
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



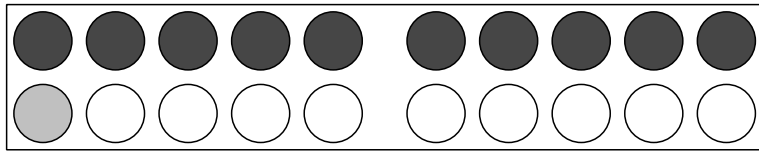
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



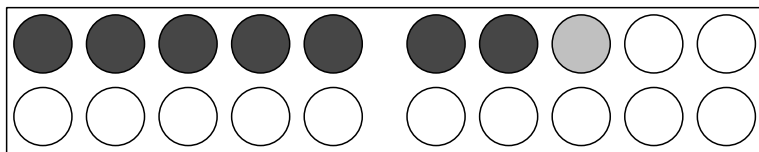
$$\underline{\quad\quad} + \underline{\quad} = \underline{\quad\quad}$$



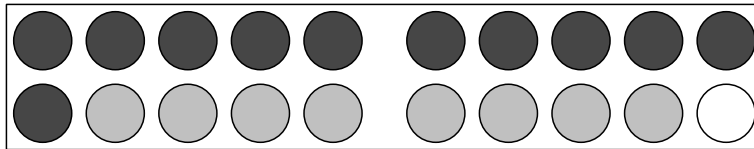
$$\underline{\quad} + \underline{\quad} = \underline{\quad\quad}$$



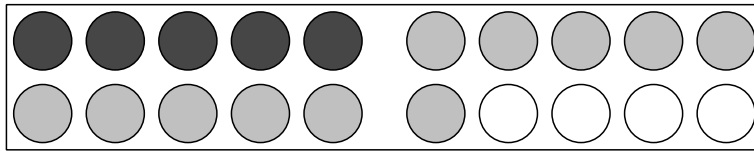
$$\underline{\quad\quad} + \underline{\quad} = \underline{\quad}$$



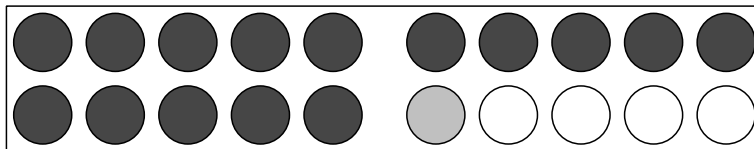
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



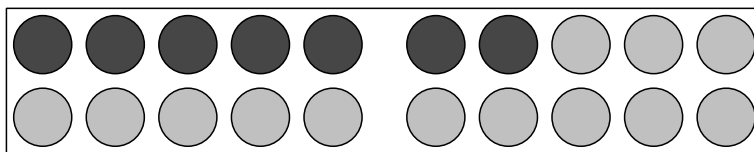
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



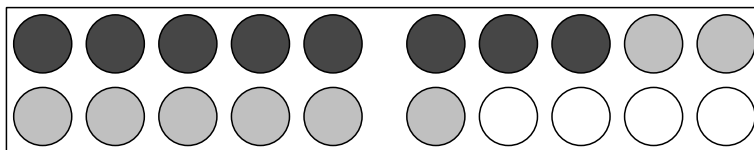
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



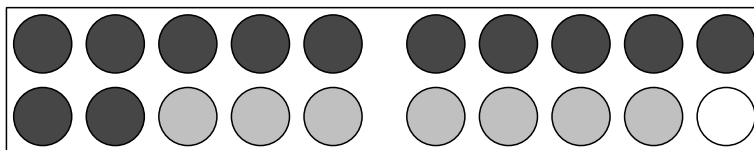
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



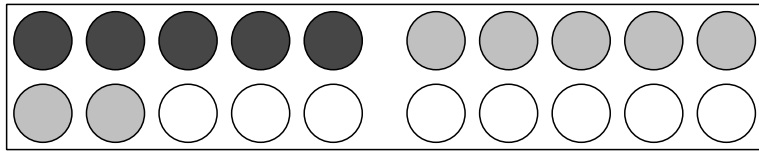
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



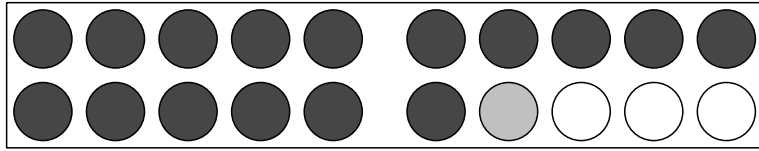
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



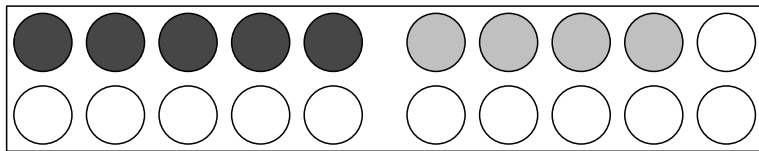
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



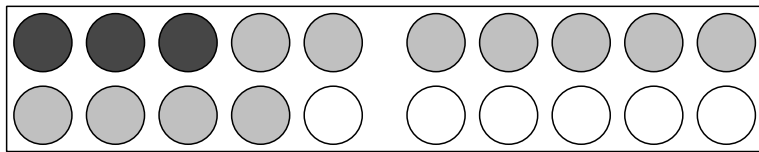
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



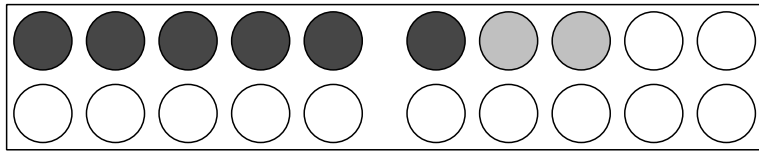
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



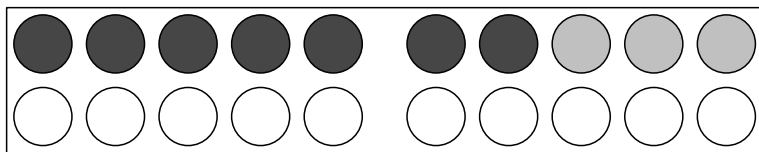
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$

$10 + 2 = \underline{\quad}$

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$7 + 10 = \underline{\quad}$

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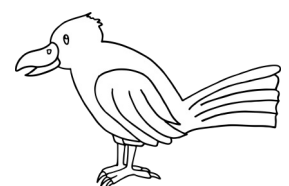
$7 + 9 = \underline{\quad}$

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Tauschaufgaben



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$1 + 19 = \underline{\quad}$

$19 + 1 = \underline{\quad}$

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$3 + 1 = \underline{\quad}$

$4 + 2 = \underline{\quad}$

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$15 + 2 = \underline{\quad}$

$11 + 4 = \underline{\quad}$

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$8 + 3 = \underline{\quad}$

$7 + 1 = \underline{\quad}$

$10 + 6 = \underline{\quad}$

$16 + 2 = \underline{\quad}$

$12 + 6 = \underline{\quad}$

$2 + 12 = \underline{\quad}$

$1 + 19 = \underline{\quad}$

$10 + 5 = \underline{\quad}$

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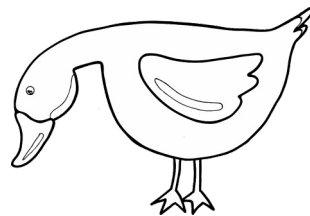
$6 + 13 = \underline{\quad}$

$5 + 11 = \underline{\quad}$

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$16 + 3 = \underline{\quad}$

$6 + 7 = \underline{\quad}$



$15 + 1 = \underline{\quad}$

$13 + 4 = \underline{\quad}$

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$12 + 3 = \underline{\quad}$

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$11 + 4 = \underline{\quad}$

$4 + 14 = \underline{\quad}$

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$2 + 7 = \underline{\quad}$

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$14 + 6 = \underline{\quad}$

$8 + 11 = \underline{\quad}$

$2 + 12 = \underline{\quad}$

$14 + 4 = \underline{\quad}$

$1 + 17 = \underline{\quad}$

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$12 + 1 = \underline{\quad}$

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$17 + 3 = \underline{\quad}$

$17 + 1 = \underline{\quad}$

$5 + 10 = \underline{\quad}$

$7 + 8 = \underline{\quad}$

$14 + 3 = \underline{\quad}$

$\underline{\quad} + 2 = 18$

$1 + 4 = \underline{\quad}$

$\underline{\quad} + 13 = 20$

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$\underline{\quad} + 3 = 20$

$\underline{\quad} + 2 = 16$

$\underline{\quad} + 17 = 19$

$\underline{\quad} + 8 = 15$

$\underline{\quad} + 6 = 20$

$\underline{\quad} + 3 = 14$

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$5 + \underline{\quad} = 20$

$2 + \underline{\quad} = 4$

$16 + \underline{\quad} = 20$

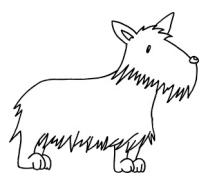
$2 + \underline{\quad} = 9$

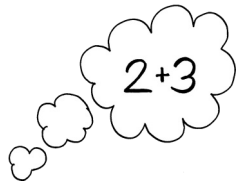
$16 + \underline{\quad} = 17$

$12 + \underline{\quad} = 14$

$8 + \underline{\quad} = 12$

$11 + \underline{\quad} = 14$





$___ + 7 = 12$

$___ + 8 = 15$

$___ + 8 = 12$

$___ + 9 = 11$

$___ + 8 = 16$

$___ + 9 = 15$

$___ + 8 = 11$

$___ + 5 = 14$

$___ + 7 = 14$

$___ + 6 = 13$

$___ + 9 = 17$

$___ + 3 = 11$

$___ + 7 = 16$

$___ + 4 = 11$

$___ + 2 = 11$

$___ + 8 = 13$

$___ + 9 = 14$

$___ + 6 = 11$

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$___ + 9 = 13$

$___ + 5 = 13$

$___ + 9 = 18$

$___ + 6 = 14$

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$___ + 7 = 11$



$2 + 9 = \underline{\quad}$

$6 + \underline{\quad} = 11$

$4 + \underline{\quad} = 13$

$6 + 8 = \underline{\quad}$

$8 + \underline{\quad} = 15$

$6 + \underline{\quad} = 13$

$6 + 6 = \underline{\quad}$

$9 + \underline{\quad} = 11$

$8 + \underline{\quad} = 16$

$7 + 8 = \underline{\quad}$

$8 + \underline{\quad} = 12$

$7 + \underline{\quad} = 11$

$7 + 5 = \underline{\quad}$

$2 + \underline{\quad} = 11$

$4 + \underline{\quad} = 11$

$5 + 9 = \underline{\quad}$

$7 + \underline{\quad} = 13$

$7 + \underline{\quad} = 15$

$4 + 8 = \underline{\quad}$

$5 + \underline{\quad} = 13$

$5 + \underline{\quad} = 12$

$9 + 9 = \underline{\quad}$

$6 + \underline{\quad} = 14$

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$15 + 1 = \underline{\quad}$

$14 + 0 = \underline{\quad}$

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$11 + 4 = \underline{\quad}$

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$4 + 12 = \underline{\quad}$

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$8 - 3 = \underline{\quad}$	$9 - 1 = \underline{\quad}$	$10 - 5 = \underline{\quad}$
$8 - 5 = \underline{\quad}$	$5 - 4 = \underline{\quad}$	$6 - 5 = \underline{\quad}$
$7 - 2 = \underline{\quad}$	$10 - 2 = \underline{\quad}$	$10 - 7 = \underline{\quad}$
$7 - 3 = \underline{\quad}$	$9 - 3 = \underline{\quad}$	$8 - 7 = \underline{\quad}$
$7 - 5 = \underline{\quad}$	$6 - 4 = \underline{\quad}$	$7 - 1 = \underline{\quad}$
$6 - 2 = \underline{\quad}$	$8 - 2 = \underline{\quad}$	$9 - 7 = \underline{\quad}$
$8 - 1 = \underline{\quad}$	$9 - 5 = \underline{\quad}$	$9 - 4 = \underline{\quad}$
$6 - 1 = \underline{\quad}$	$5 - 1 = \underline{\quad}$	$10 - 4 = \underline{\quad}$
$9 - 8 = \underline{\quad}$	$10 - 6 = \underline{\quad}$	$6 - 3 = \underline{\quad}$
$5 - 2 = \underline{\quad}$	$7 - 4 = \underline{\quad}$	$7 - 6 = \underline{\quad}$
$10 - 1 = \underline{\quad}$	$10 - 9 = \underline{\quad}$	$8 - 4 = \underline{\quad}$

$18 - 16 = \underline{\quad}$	$10 - 4 = \underline{\quad}$
$12 - 4 = \underline{\quad}$	$11 - 7 = \underline{\quad}$
$12 - 12 = \underline{\quad}$	$20 - 14 = \underline{\quad}$
$10 - 6 = \underline{\quad}$	$14 - 0 = \underline{\quad}$
$16 - 15 = \underline{\quad}$	$16 - 10 = \underline{\quad}$
$11 - 5 = \underline{\quad}$	$15 - 5 = \underline{\quad}$
$16 - 7 = \underline{\quad}$	$14 - 9 = \underline{\quad}$
$15 - 1 = \underline{\quad}$	$10 - 3 = \underline{\quad}$

$0 + 15 = \underline{\quad}$

$16 + 4 = \underline{\quad}$

$14 + 2 = \underline{\quad}$

$14 - 12 = \underline{\quad}$

$7 + 12 = \underline{\quad}$

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$4 + 3 = \underline{\quad}$

$16 + 1 = \underline{\quad}$

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$14 - 13 = \underline{\quad}$

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$16 + 4 = \underline{\quad}$

$6 + 8 = \underline{\quad}$

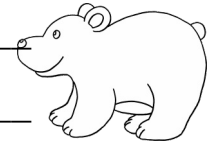
$13 - 6 = \underline{\quad}$

$10 - 3 = \underline{\quad}$

$16 + 2 = \underline{\quad}$

$17 + 3 = \underline{\quad}$

$12 - 2 = \underline{\quad}$



$0 + 15 = \underline{\quad}$

$16 + 4 = \underline{\quad}$

$14 + 2 = \underline{\quad}$

$14 - 12 = \underline{\quad}$

$7 + 12 = \underline{\quad}$

$15 - 15 = \underline{\quad}$

$12 - 2 = \underline{\quad}$

$13 - 0 = \underline{\quad}$

$11 - 10 = \underline{\quad}$

$13 + 4 = \underline{\quad}$

$14 + 0 = \underline{\quad}$

$10 - 4 = \underline{\quad}$

$18 - 12 = \underline{\quad}$

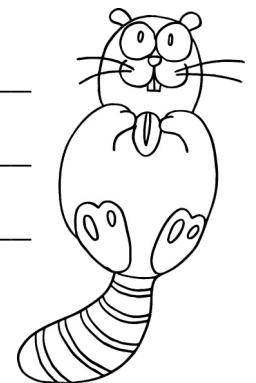
$18 - 3 = \underline{\quad}$

$2 + 13 = \underline{\quad}$

$20 - 3 = \underline{\quad}$

$17 + 3 = \underline{\quad}$

$16 - 8 = \underline{\quad}$



$9 + 10 = \underline{\quad}$

$17 - 0 = \underline{\quad}$

$15 + 4 = \underline{\quad}$

$18 - 7 = \underline{\quad}$

$5 + 2 = \underline{\quad}$

$15 - 5 = \underline{\quad}$

$4 + 10 = \underline{\quad}$

$12 - 1 = \underline{\quad}$

$12 + 7 = \underline{\quad}$

